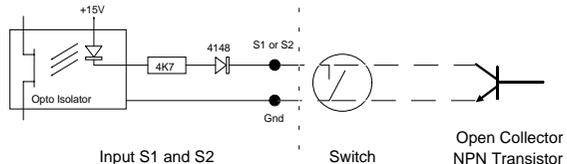
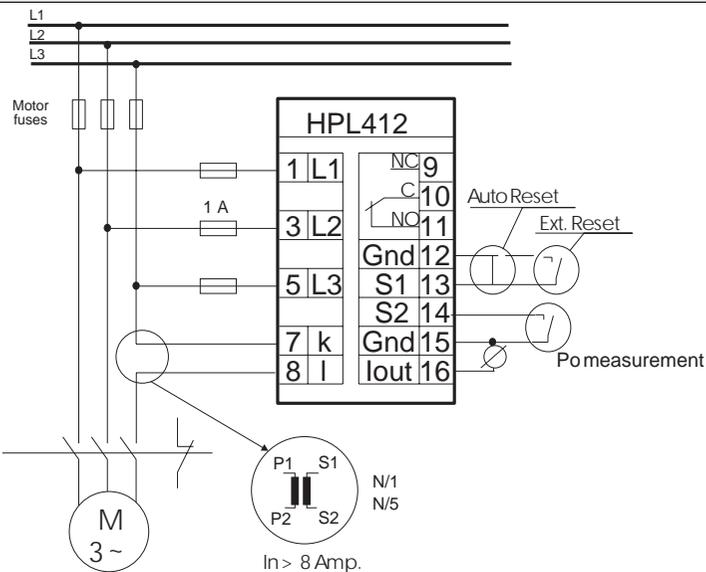


## Examples.

The example below shows the HPL412 used as a max. load protection unit. When a limit is crossed an alarm is generated and the relay is toggled. The drawing does not show how the alarm relay is used in the actual protection scheme (application specific). The alarm must be reset, either using the reset key located on the front panel or from the external reset input, S1. In these examples the HPL412 is mounted directly at the motor-switch, after the fuses. This enables the use of Phase asymmetry supervision (motor-fuse blown). If the input S1 and

Gnd are shorted (Auto-Reset) the alarm activates the hysteresis function, implementing a simple two-point regulation scheme. This is for instance used in a grinding mill where the HPL412 measures the power consumption of the mill, but the relay output controls the feeder mechanism (belt, screw etc.). The input S2 is used to measure a new idle power consumption. If the motor current exceeds 8 Amp. then an external current converter must be mounted as shown in the second example below. If the motor is driven by a frequency converter the unit must be placed before the converter.

**Note!!! An external current converter must always be mounted in the L3-phase for correct measurements. The converter polarity is not important.**



If you need further information about the HPL-family of **Intelligent Power-Control Units** and its ability to solve your problems, please do not hesitate to contact us.

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# Unipower

Version 3.0  
 HPL412

Special edition of HPL410

English Edition

## Technical Specification

### Electrical

#### Voltage Ranges

See technical info on the unit.  
 Also Available:  
 3 x 120 VAC -> 3 x 575 VAC

#### Current Range

Internal: max. 8 A.  
 External: N/1 or N/5 converter.

#### Cosφ Range: 0-1.

#### Frequency Range: 45-65 Hz.

#### Consumption

Supply voltage = measurement voltage, 3 VA.

#### Relay Output: 250 VAC/5 Amp.

#### Analog Output

4-20 mA, 0-400 Ohm, electrically isolated from the measurement system.

### Mechanical

#### Housing

Makrolon 8020 (30% GV), UL94V-1 (house).  
 Makrolon 2800, UL94V-2 (connector + front).

#### Mounting

Snap-on construction for 35mm DIN rail mounting or panel mounting.

#### Protection Class

IP40 (house).  
 IP20 (connector).

#### Temperature Range: -15 - +50 °C.

#### Weight: Approximately 500g.

#### Dimensions

D 75 x W 56 x H 110 mm.

Terminal tight. torque: 7lbs/in, 0.79Nm

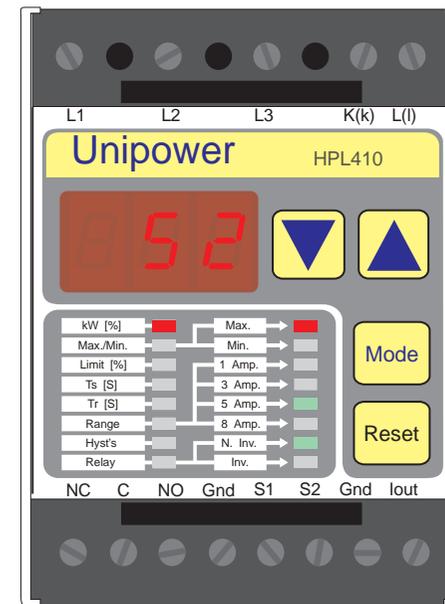
Use 60/75 copper (CU) wire only

#### CE mark to:

EN50081-1, EN50082-2, EN61010-1

#### UL certified:

UL 508 - Industrial Control Equipment



## THE CONCEPT

The Unipower HPL412 is a member of a family of **"Intelligent Power-Control Units"**, which is based upon the latest advance in Micro controller Technology. The unit measures true power-consumption and shows the consumption as a percentage of the selected power-range. The power-consumption (kW) is calculated from the following formula:

$$P = \sqrt{3} \times U \times I \times \text{Cos}\phi$$

The primary function of the unit lies in the supervision and control of mixers. It enables the possibility of subtracting the idle power consumption from the measured power which makes the supervision independent of varying starting conditions. The HPL412 integrates a max. kW limit detector plus the support functions necessary to establish the efficient and compact supervision or regulation. As well as the support functions Ts, Tr, hysteresis etc. the HPL412 has a built in current converter that works up to 8 Amp.

## Programming & Display.

Mode	Function	Variable	▼	+	▲	Display	Default
[kW] %	Rel. kW[%] display		Min. Peak	Po	Max. Peak	kW [%] above Po	
Max./Min.	Abs. kW[%] display					kW[%] incl. Po	
Limit [%]	Limit	5-100%	Decrease	Increase	Limit [%]	80%	
Ts[S]	Start Delay	0.1-25.0 Sec.	Decrease	Increase	Ts [Sek]	2.0 Sec.	
Tr[S]	Alarm Reaction Delay	0.0-25.0 Sec.	Decrease	Increase	Tr [Sek]	0.1 Sec.	
Range	Current Range	1, 3, 5, 8 Amp.	8 --> 1	1 --> 8	"Cur"	5 Amp.	
Hyst's	Hysteresis	2-50%	Decrease	Increase	Hyst's [%]	10%	
Relay	Relay Polarity	N. Inv./Invert.	N.Inv<-->Inv	N.Inv<-->Inv	"Pol"	N. Inverted	

The HPL412 is programmed by the use of only three keys located on the front panel. The mode key is used to switch the display from showing kW [%] to display one of seven programmable variables. All the variables and their programming ranges are listed in the function table above. The red mode LED is used to show which variable may be altered. When a variable has been selected by the mode key its value is shown on the display and may be altered by the two arrow-keys. Note that the function of the keys are repeated if held down continuously. Variables are stored in EEPROM. When no key has been activated for about 5 seconds the display returns to the kW [%] position (Normal Operation). When the Dip. Sw. 1 is 'On' the unit is protected against programming; but it is still possible to display current settings.

LED Usage	
Max. Alarm	Max. LED flashing
Po average	Min. LED lit
Start Delay	Ts LED lit
Alarm Delay	Tr LED lit
Relay Closed	Relay LED lit

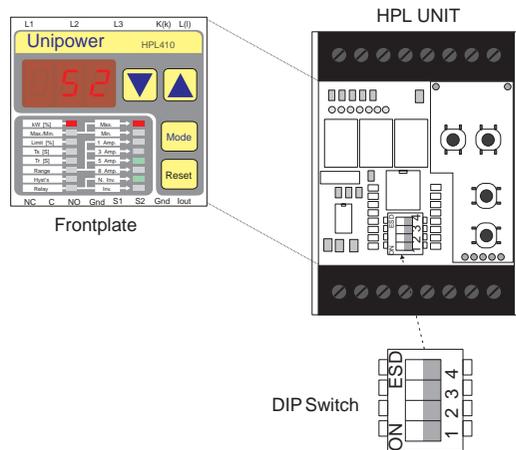
Phase Error	Display
Phaseorder L1 L3 L2	PH 1 (flashing)
Voltage deviation > 8 %	PH 2 (flashing)
Phase deviation > 5 degree	PH 3 (flashing)

DIP Switch Usage		
SW 1	Unit protected	ON
SW 2	Phase order sup.	ON
SW 3	Phase asymmetri sup.	ON
SW 4	Iout = 0 - 20 mA	ON
SW 4	Iout = 4 - 20 mA	OFF

The Phase order supervision generates an alarm if the three phases L1, L2 and L3 are out of order. The Phase asymmetry supervision is a combination of voltage-deviation and phase-deviation examination. A phase error toggles the relay in exactly the same way as the crossing of a limit and the display shows which type of error has occurred. A phase error is automatically reset when it has been corrected. During a phase error the 4-20mA signal Iout is set to 0 mA (remote alarm signalling).

### Dip. Switch Access.

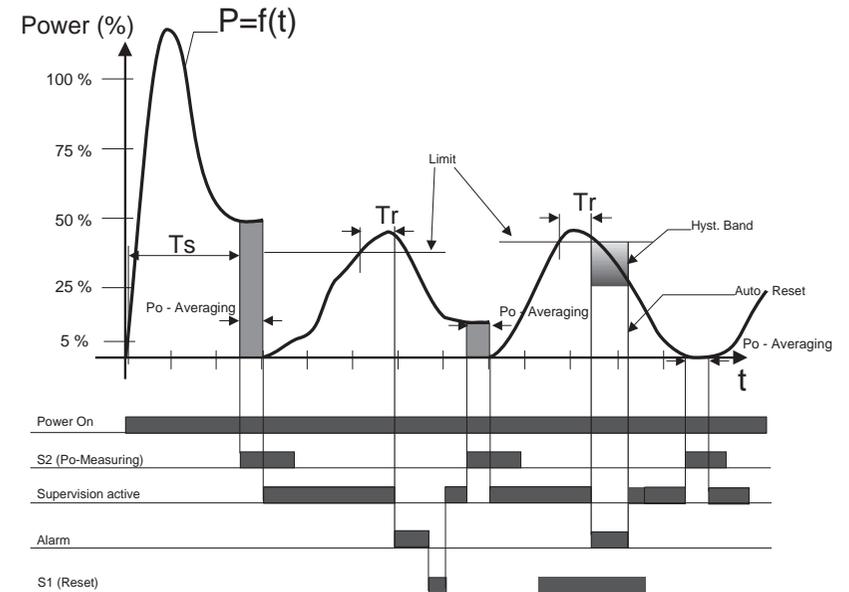
1. Disconnect the Mains Power.
2. Remove the plastic cover. (Use a small screwdriver).
3. Change the switch settings and assemble the unit again.



### Function.

The drawing below shows a typical AC-motor power consumption curve immediately after power has been applied to the motor. The programmable start timer (Ts) is used to filter out from the protection/regulation cycle the large power consumption generated by the motor when starting. The Ts delay function is activated after the power consumption reaches 5%. When Ts

The drawing also shows how the reaction timer (Tr) becomes active after the limit has been exceeded. Tr is used to avoid alarms unless the power consumption has been greater than the limit for a certain time duration. The default reaction time is set to 100 ms from the factory, but it may be programmed as low as 10 ms from the keyboard. This very fast reaction time, which may be essential to a lot of applications, is possible



has expired the limit, hysteresis, Tr etc. becomes active. If the power consumption drops below 5%, the supervision is switched off again. When Ts expires, the idle power consumption (Po) is calculated as the average of the following 10 measurement cycles (100 ms at 50 Hz) by the use of S2. The idle power consumption is now subtracted from the current power consumption and the limit is set in percent above Po.

The input S2 is used to generate a new Po. The display shows the power consumption above Po. Also the analogue output is set to 0(4) mA when the new idle power consumption is calculated.

only due to the extremely fast digital type of power measurement principle used in the HPL412. The figure also shows how a possible maximum hysteresis band would be placed relative to the maximum limit. Hysteresis is activated when an alarm is generated and the external reset is active (Auto-Reset mode). A phase error (order or asymmetry) and a max. alarm without Auto-Reset, forces the Iout signal (4-20 mA) to 0 mA (possible remote alarm signalling). If the Dip switch SW1 is ON, the parameters (Ts, Tr,...) can not be altered - only viewed.